SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - OMS FMEA NO 05-6L -2126 -2 REV:12/04/87

:AFT MCA 1,3 ASSEMBLY

P/N RI :MC455-0135-0001

CRIT. HDW: VEHICLE 102 103 104

PHASE(S): PL X LO X OO X DO X LS X

P/N VENDOR: OUANTITY :16

EFFECTIVITY: X X

:SIXTEEN

: (TWO PER VALVE)

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PREPARED BY:

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS APPROVED BY (NASA):

CRIT. FUNC:

1R

2

DES REL D SOVEREIGN F DEFENSOR APPROVED BY & Buen REL

Transco Landy SSM Jan Miles Claim 12-9-87 REL M Settle of 12-297 Springer

OE POY EPDC son abampa of we stage

OE

J COURSEN QE

ITEM:

RELAY, HYBRID, 4 POLES, NONLATCHING, LEFT AND RIGHT OMS - OXIDIZER AND FUEL TANK ISOLATION VALVE A AND B, "OPEN" CIRCUIT.

FUNCTION:

UPON RECEIVING THE PROPER STIMULI FROM THE GENERAL PURPOSE COMPUTER (GPC) THROUGH FLIGHT MDMS OR CREW PANEL SWITCHES, THE HYBRID RELAYS OPERATE TO ENERGIZE THREE PHASE AC DRIVE MOTORS TO OPEN THE ASSOCIATED DXIDIZER AND FUEL TANK ISOLATION VALVE A AND B OF THE LEFT OR RIGHT OMS. 54V76A114K43, 44, 47, 48, 59, 60, 63, 64. 56V76A116K59, 61, 62, 63, 66, 67, 70, 71.

FAILURE MODE:

INADVERTENT OPERATION, INADVERTENTLY TRANSFERS, FAILS CLOSED.

CAUSE(S):

PIECE PART STRUCTURAL FAILURE, VIBRATION, MECHANICAL SHOCK. CONTAMINATION, THERMAL STRESS.

EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY
- NO EFFECT-SINCE PROPELLANT ISOLATION VALVES ARE NORMALLY OPEN. (A)
- CONTINUOUS VOLTAGE IS APPLIED TO THE ASSOCIATED AC MOTOR VALVE RESULTING IN INCREASED HEATING BUT MAINTAINING THE VALVE IN ITS NORMAL POSITION. THE CONDITION PRECLUDES ISOLATION OF THE ASSOCIATED PROPELLANT LINES BY THE AFFECTED ISOLATION VALVE. THERMAL SWITCHES IN VALVE WILL INTERRUPT POWER ON A CYCLIC BASIS.
- (C.D) FIRST FAILURE HAS NO EFFECT.

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(E) POSSIBLE LOSS OF CREW/VEHICLE DUE TO CONTINUOUS POWER APPLIED TO THE AC MOTOR VALVE IN CONJUNCTION WITH A BELLOWS LEAK LEADING TO VALVE RUPTURE AND PROFELLANT RELEASE, A POSSIBLE DETONATION CONDITION. REQUIRES ONE OTHER FAILURE (BELLOWS LEAK) BEFORE EFFECT IS MANIFESTED. FAILURE IS DETECTABLE BY MCA STATUS INDICATION BUT MCA STATUS IS NOT MONITORED BY THE CREW. BELLOWS LEAK NOT DETECTABLE IN FLIGHT.

ISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE REFER TO APPENDIX C, ITEM NO. 1 HYBRID RELAY.

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- (B) GROUND TURNAROUND TEST
 V43CAO.070 REDUNDANT CIRCUIT VERIFICATION (PERIODIC) ORB/POD;
 PERFORMED FOR FIRST FLIGHT AND AT FIVE FLIGHT INTERVALS OR FOR LRU RETEST
 PER FIGURE V43Z00.000 OR FOR ORBITER DISRUPTED COPPER PATHS. FUNCTIONAL
 CHECKOUT OF AC MOTOR VALVE CONTROL CIRCUITS PER FIGURE V43CAO.070-2.
- V43CAO.072 REDUNDANT CIRCUIT VERIFICATION; PERFORMED EACH FLIGHT (AFTER FIRST FLIGHT). FUNCTIONAL CHECKOUT OF AC MOTOR VALVE CONTROL CIRCUITS PER FIGURE V43CAO.070-2.
- V43CBO.165 AC MOTOR VALVE ACTUATOR SNIFF CHECK; PERFORMED EACH FLIGHT.
 ALL AC MOTOR VALVE ACTUATORS CHECKED FOR PRESENCE OF PROPELLANT VAPORS.
- V43CFO.010 PROPELIANT SERVICING TO FLIGHT LOAD: PERFORMED EACH FLIGHT. ALL AC MOTOR VALVES CYCLED DURING LOADING OPERATION.
- SOO.FBO.285 PERFORMS FUNCTIONAL TEST OF CRITICALITY ONE VALVE PRE LAUNCH.
- (E) OPERATIONAL USE
 REMOVE POWER TO RELAY BY PULLING APPROPRIATE CIRCUIT BREAKERS. CIRCUIT
 BREAKERS WILL BE RESET WHEN VALVES ARE TO BE MOVED AND DURING TIME
 CRITICAL RECONFIGURATION RESPONSE PERIODS (E.G. DEORBIT BURN)."